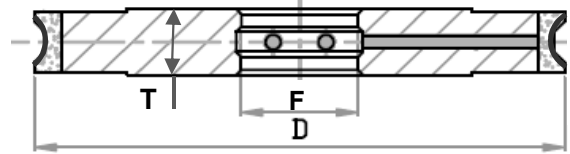


SET MOLE STANDARD Ø 100 PER SAGOME "PE"

STANDARD SET WHEELS Ø 100 FOR "PE" SHAPE

Foro 22 - acqua interna / Hole 22 (mm) - internal water



Pos	Vetro Glass	Duezeta Code	Descrizione / Description	Specif. 2Z	Note
U*	3	140017000577	1FF6Y F.22 ø100 G.04 R.3 GR.MEDIA-K C.ST LEG.SLV1 + PASS. ACQUA	230 SLV1	Unica standard
**	4	140017000578	1FF6Y F.22 ø100 G.05 R.3 GR.MEDIA-L C.ST LEG.SLV1 + PASS. ACQUA	200 SLV1	Unica senza lucidatura
1	4	140017000579	1FF6Y F.22 ø100 G.05 R.3 GR.MEDIA-K C.ST LEG.SLV1 + PASS. ACQUA	230 SLV1	
1	5	140017000580	1FF6Y F.22 ø100 G.06 R.3 GR.GROSSA-P C.ST LEG.SLV1 + PASS. ACQUA	100 SLV1	
**	5	140017000581	1FF6Y F.22 ø100 G.06 R.3 GR.MEDIA-M C.ST LEG.SLV1 + PASS. ACQUA	170 SLV1	Unica senza lucidatura
2	5	140017000582	1FF6Y F.22 ø100 G.06 R.3 GR.FINE-J C.ST LEG.SLV1 + PASS. ACQUA	270 SLV1	
1	6	140017000583	1FF6Y F.22 ø100 G.07 R.3 GR.GROSSA-P C.ST LEG.SLV1 + PASS. ACQUA	100 SLV1	
**	6	140017000584	1FF6Y F.22 ø100 G.07 R.3 GR.MEDIA-M C.ST LEG.SLV1 + PASS. ACQUA	170 SLV1	Unica senza lucidatura
2	6	140017000585	1FF6Y F.22 ø100 G.07 R.3 GR.FINE-J C.ST LEG.SLV1 + PASS. ACQUA	270 SLV1	
1	8	140017000586	1FF6Y F.22 ø100 G.09 R.3 GR.GROSSA-P C.ST LEG.SLV1 + PASS. ACQUA	100 SLV1	
**	8	140017000587	1FF6Y F.22 ø100 G.09 R.3 GR.MEDIA-M C.ST LEG.SLV1 + PASS. ACQUA	170 SLV1	Unica senza lucidatura
2	8	140017000588	1FF6Y F.22 ø100 G.09 R.3 GR.FINE-K C.ST LEG.SLV1 + PASS. ACQUA	230 SLV1	
1	10	140017000589	1FF6Y F.22 ø100 G.11 R.3 GR.GROSSA-P C.ST LEG.SLV1 + PASS. ACQUA	100 SLV1	
2	10	140017000590	1FF6Y F.22 ø100 G.11 R.3 GR.FINE-K C.ST LEG.SLV1 + PASS. ACQUA	230 SLV1	
1	12	140017000591	1FF6Y F.22 ø100 G.13 R.3 GR.GROSSA-Q C.ST LEG.SLV1 + PASS. ACQUA	100 SLV1	
2	12	140017000592	1FF6Y F.22 ø100 G.13 R.3 GR.FINE-K C.ST LEG.SLV1 + PASS. ACQUA	230 SLV1	
1	15	140017000593	1FF6Y F.22 ø100 G.17 R.3 GR.GROSSA-R C.ST LEG.SLV1 + PASS. ACQUA	70 SLV1	
2	15	140017000594	1FF6Y F.22 ø100 G.17 R.3 GR.MEDIA-N C.ST LEG.SLV1 + PASS. ACQUA	140 SLV1	
3	15	140017000595	1FF6Y F.22 ø100 G.17 R.3 GR.FINE-K C.ST LEG.SLV1 + PASS. ACQUA	230 SLV1	
1	19	140017000596	1FF6Y F.22 ø100 G.21 R.3 GR.GROSSA-R C.ST LEG.SLV1 + PASS. ACQUA	70 SLV1	
2	19	140017000597	1FF6Y F.22 ø100 G.21 R.3 GR.MEDIA-N C.ST LEG.SLV1 + PASS. ACQUA	140 SLV1	
3	19	140017000598	1FF6Y F.22 ø100 G.21 R.3 GR.FINE-K C.ST LEG.SLV1 + PASS. ACQUA	230 SLV1	

PARAMETRI DI LAVORO / WORKING PARAMETERS



Pos.1
(Met.bond)
Pos.2
(Met.bond)
Pos.3
(Met.bond)
Polishing

Grana / Grit	Giri/1' RPM	Asportazione / Removal	Avanzamento /Feed
70 to 100	6.500÷8.000	0,8 ÷ 1,5 mm	5 ÷ 10 m/min
140 to 230	6.500 ÷ 8.000	max. 0,6 mm	3 ÷ 12 m/min
270	6.500 ÷ 8.000	max. 0,35 mm	3 ÷ 12 m/min